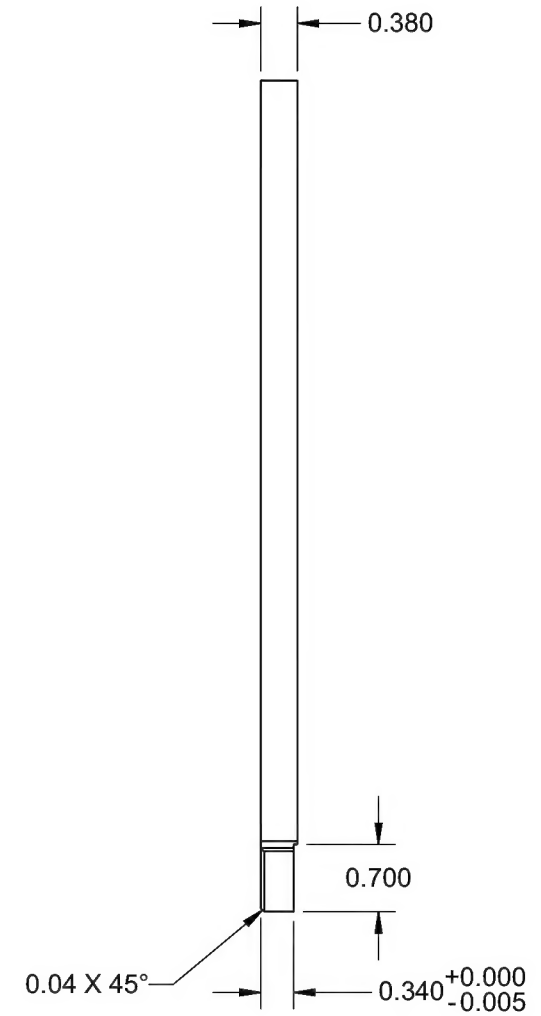


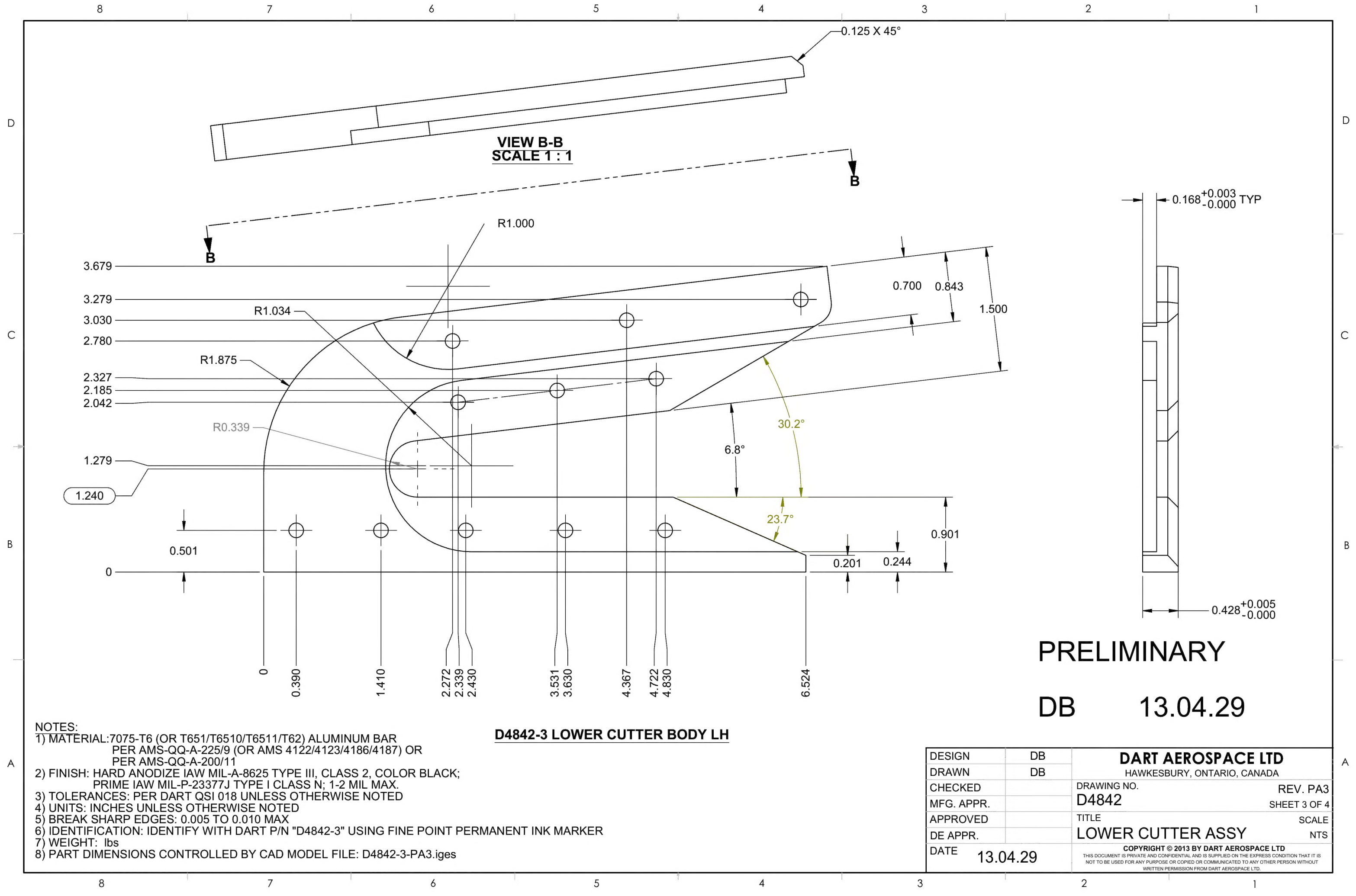
D4842-1 LOWER DEFLECTOR



PRELIMINARY
DB 13.04.29

- NOTES:
- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR
PER AMS-QQ-A-200/11
 - 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4842-1" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: lbs
 - 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4842-1-a.iges

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO. D4842	REV. PA3 SHEET 2 OF 4
MFG. APPR.		TITLE LOWER CUTTER ASSY	SCALE NTS
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DE APPR.			
DATE	13.04.29		



- NOTES:
- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR
PER AMS-QQ-A-200/11
 - 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4842-3" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: lbs
 - 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4842-3-PA3.iges

D4842-3 LOWER CUTTER BODY LH

PRELIMINARY
DB 13.04.29

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
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MFG. APPR.		D4842	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LOWER CUTTER ASSY	NTS
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